Technical Information

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Fuel & Lubricant Solutions



Industrial Lubricants

 $\ensuremath{\mathbb{R}}$ = registered trademark of BASF SE

Plurasafe® GL WI

(Breox® IL SW Series)

PAG based synthetic gear lubricant

Description

Plurasafe GL WI are a range of polyalkylene glycol based synthetic lubricants, which provide outstanding load carrying properties and excellent thermal stability. They have been purpose designed to provide excellent corrosion protection (ASTM D665, procedure B pass) and demulsibility characteristics (according to ASTM D1401).

Application

Plurasafe GL WI allow thermally stable operation at temperatures in excess of 200 °C. Typical applications include lubrication of calenders, piston compressors, and bevel, spiral bevel, helical, enclosed spur, and worm gear units. The lubricants are free of chlorine, sulphur and metal based additives including lead. They remain homogeneous from below their pour point to temperatures in excess of 250 °C. The anticipated service lifetime of all grades is substantially in excess of 10,000 hours at 100 °C. In industrial enclosed gear units, the performance allows for extended drain intervals and, in some cases, for operation as a "Fill for Life" lubricant.

Approvals

- DIN 51517-3
- David Brown Typ G lubricant
- Defence standard 05 50.1, No. 29 for GL WI 150, GL WI 220 and GL WI 460

Typical properties

Properties		Unit	GL WI 150	GL WI 220	GL WI 320	GL WI 460	Method
Viscosity grade Viscosity, kinematic Viscosity index Density	ISO VG at 40 °C at 100 °C at 20 °C	mm ² /s mm ² /s - g/cm ³	150 150 25.0 195 0.994	220 237 31.8 177 1.006	320 325 44.8 196 1.006	460 433 63.7 220 1.006	ASTM D-2422 ASTM D-445 ASTM D-2270 ASTM D-4052
Flash point Pour point TAN Water Foam	Total Acid Number water content Sequence 1 Sequence 2 Sequence 3	°C °C mg KOH/g % ml ml ml	> 260 - 30 0.9 < 0.05 0/0 0/0	> 260 - 30 1.09 < 0.05 0/0 0/0	>260 -30 1.12 <0.05 0/0 0/0 0/0	>260 -28 1.15 <0.05 90/0 20/0 0/0	ASTM D-92 ASTM D-97 ISO 6618 ASTM D-1744 ASTM D-892
Air release Copper corrosion Steel corrosion Demulsibility Oxidation stability	at 90 °C 3 h/100 °C steel finger A+B oil-water at 82 °C total oxidation products	min. - - ml %	19 1 b no rust 40-37-3 0.552	17 1 a no rust 40-37-3 0.554	27 1 b no rust 40-40-0 0.523	25 1 a no rust 40-40-0 0.500	DIN ISO 9120 ASTM D-130 ASTM D-665 A ASTM D-1401 IP 280
Timken Weld Load FZG A/8.3/90	OK LOAD weartest Failure Load Stage	lbs kg FLS	27 168 >13	27 175 >13	35 170 >13	35 170 > 13	ASTM D-2782 ASTM D-2783 ASTM D-5182

Lubricants tested to DEF. STANDARD 05-50.1, No 29

Metals		GL WI 150	GL WI 220	GL WI 460	
wt change mg/cm ² and appearance	Mg Al Cu Cd	no change very light tarnish +0.01 very light tarnish -0.05 3 b dark tarnish -7.9 moderate tarnish	no change very light tarnish no change Very light tarnish – 0.05 3 b dark tarnish – 1.62 moderate tarnish	no change very light tarnish -0.01 very light tarnish -0.31 4 a dark tarnish -3.6	
	Fe	heavy surface pitting -0.02 light tarnish	light surface pitting -0.02 light tarnish	moderate tarnish light/moderate pitting -0.02 light tarnish	
Kinematic viscosity at 40 °C	initial final	137.3 142.4	206.2 229.3	432.7 400.6	
Acid value mg KOH/g	initial final	1.05 0.29	1.12 0.63	1.09 0.71	
Evaporation loss %	wt	1.5	1.3	2.0	
Appearance		dark golden brown no separation or gumming	dark golden brown no separation or gumming	dark golden brown no separation or gumming	

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Safety

When using this product, the information and advice given in our **Safety Data Sheet** should be observed. Due attention should also be given to the **precautions** necessary for handling chemicals.

Note

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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